

## **RODA<sup>®</sup> CARE 5659 - Filler**

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### **Product properties**

**RODA<sup>®</sup> CARE 5659** is a buffable filler utilized for full grain and corrected grain leather of medium high quality, suitable for upholstery and automotive articles.

**RODA<sup>®</sup> CARE 5659** offers the advantage of being NMP free.

### **Application**

**RODA<sup>®</sup> CARE 5659** has to be applied by reverse roller coater, in combination with **RODA<sup>®</sup> CARE 5742** for a more uniform sealed effect.

It can also be applied by spatula after adjusting viscosity between 80,000 and 90,000 cps by using 0,3% of **RODA<sup>®</sup> VISC 5722**. This viscosity can be reached only by using high speed stirrer.

For application by roller coater the following formulation is recommended:

400 parts of **RODA<sup>®</sup> CARE 5659**  
600 parts of **RODA<sup>®</sup> CARE 5742**  
0-50 parts of water  
0-30 parts of **RODA<sup>®</sup> CAR** or **RODA<sup>®</sup> LITE** pigments

Apply between 30 and 60g/m<sup>2</sup>

Apply by spatula to the leather then set it for about 24 hours.  
Leather should be secondly buffed and finished following the normal procedure.

### **Chemical nature**

Formulated by water based polyurethanes, acrylic resins and fillers

### **Appearance**

Opaque white paste

### **solids**

29,0 – 31,0 %

### **pH**

8,0 – 9,0

### **Charge**

### **Storage**

The product can be stored in its original packaging between 5°C and 35°C for 6 months.

### **Safety**

For safety information see the safety data sheet